

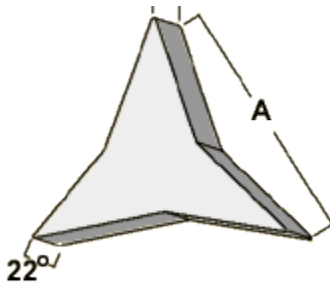
Ceramic Tumbler Media for Steel and Stainless Steel

Media Formulations

- **(P)** polishing – This is a porcelain media that has no abrasive in it. It is used to polish all materials. It can be used as a second step or used alone when only a polish is required.
- **(M)** general purpose – This is a general purpose media that will give moderate burr removal on hard metals with very good media life. It may also be used on some aluminum alloys.
- **(SF)** super fast, good cutting and good life – This is a more aggressive media that will give good burr removal and good media life. It is used on all steels. This is our most widely used formulation.
- **(DF)** dense fast-cut – This is a very aggressive media that will have a high wear rate. It is used when aggressive burr removal is required because of material hardness , burr size or a desire to reduce run times.



Angle Cut Tristar

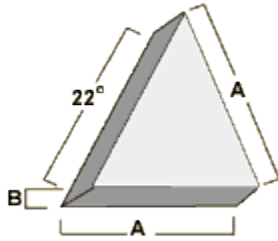


A	B	Formulation
5/8"	3/8"	SF and M
7/8"	3/8"	SF
1 1/8"	3/8"	SF

Packaged in 50 pounds.

For help or to place an order, please call
800 827-1333

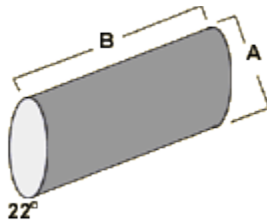
Angle Cut Triangle 22°



A	B	Formulation
3/8"	3/8"	SF and M
1/4"	3/16"	SF

Packaged in 50 pounds.
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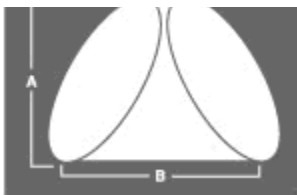
Angle Cut Cylinder



A	B	Formulation
5/8"	1 1/8"	M 45 Degree
3/16"	3/8"	P and SF 22 Degree

Packaged in 50 pounds.
 For help or to place an order, please call
 800 827-1333

Cylindrical Wedge



A	B	Formulation
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1"

1"

[SF](#) and [DF](#)

Packaged in 50 pounds.

For help or to place an order, please call
800 827-1333

We sell more shapes and sizes!

(Click these links to see more shapes and sizes.)

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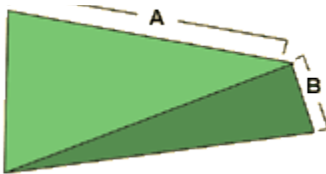
Plastic Tumbler Media for Aluminum and Soft Metals

Media Formulations

- **(V)** pre plate finish – This media is used where you need very light de burring and is used in the jewelry industry. It can also be used as a second step for parts that have already been de burred and you want a smoother finish for polishing.
- **(X)** general purpose – This is an excellent general purpose media for most aluminum alloys especially 6061-T6. It will produce fast burr removal, yet has good media life.
- **(XV)** higher wear – This media is very similar to the X , but is slightly more aggressive and will have a slightly higher wear rate.
- **(Z-1)** aggressive – This is a aggressive plastic media that will cut the harder aluminum alloys like 7075. It has a higher wear rate than the X , but will also give good burr removal and shorter run timed.



Wedge (Bowtie)

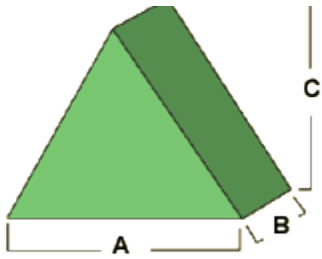


A	B	Formulation
1"	3/4"	X
1 1/2"	1"	X

Packaged in 50 pounds.

For help or to place an order, please call
800 827-1333

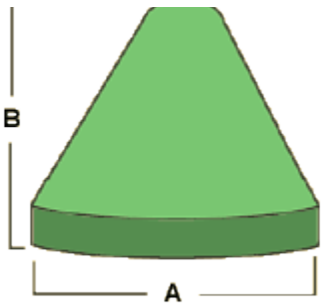
Triangle



A	B	C	Formulation
5/8"	1/2"	3/8"	X

Packaged in 50 pounds.
For help or to place an order, please call
800 827-1333

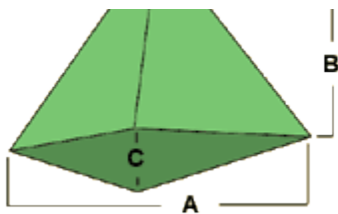
Cone



A	B	Formulation
1/2"	9/16"	X
3/8"	3/8"	X

Packaged in 50 pounds.
For help or to place an order, please call
800 827-1333

Pyramid



A	B	C	Formulation
1/4"	1/4"	1/4"	X

Packaged in 50 pounds.
 For help or to place an order, please call
 800 827-1333

We sell more shapes and sizes!

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Deburring Compounds

For help or to place an order, please call 800 827-1333



VF-77T General Purpose Cleaner For Aluminum



VF-77T 5 Gallon Container

VF-77T 55 Gallon Drum

A unique blend of quality raw materials that has proven to be an excellent compound for controlling the white foam residue that plagues most users of plastic or UF resin bonded media. VF-77T works equally well on all metal and plastics. Designed primarily for aluminum alloys. A rust inhibitor may need to be added when used with steel.

VF-100 Heavy Duty Cleaner For Steel

VF-100 5 Gallon Container

VF-100 55 Gallon Drum

Excellent cleaner for heavier oils, work equally well on ceramic or plastic media. Blended with inhibitors to help control the rusting problem on ferrous metal. Designed primarily for steel applications.

VF-150 Burnishing Compound

VF-150 5 Gallon Container

VF-150 55 Gallon Drum

An acid base compound blended from quality raw materials including inhibitors to prevent rusting of steel media. VF-150 is a proven compound for operating flo-thru on batch type burnishing systems. It produces bright finishes on zinc, brass, copper, steel, stainless steel, and various exotic materials. Ok for some aluminum alloys.

VF-RI-8B Rust Inhibitor

VF-RI-8B 5 Gallon Container

Excellent for steel media, dipping parts or when you need additional inhibitor in your compounds.